

10/809,025

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81073066 (FGT 1597 PA)

Amendments to the Drawings:

The attached sheet of drawings includes changes to Figure 1c. This sheet, which includes Figures 1c and 2, replaces the original sheet including Figures 1c and 2. In Figure 1c, the previously omitted welding device 15 has been added. Also, the previously omitted illustration of the rolling process and the welding process has been added as detailed in paragraphs 24, 26, 29, and 30 on pages 6-8.

Attachment: One (1) Replacement Sheet
One (1) Annotated Sheet

REPLACEMENT SHEET



